



D	R
1.0~2.5	R ≤ 0.2
3~25	R ≤ 0.5

TYPE	Shank diameter tolerance	M	H	Applicable dim. D
SPB	D _{m5}	SKD11	59~62HRC	D3 ~25
SHB		SKH51	62~64HRC	D1.0~25

H	T	Type	D	10mm increments
				L
2.0	3	(D _{m5}) SPB SHB	1.0	30~50
2.6			1.6	
3.0			2.0	
3.5			2.5	
5	5		3	40~100
7			4	
8			5	
9			6	
11			8	
13			10	40~100
16			13	
19			16	
23		20		
28		25		



Type - D - L

SPB - D5 - L40