

■ SUJ2  
■ 58HRC~

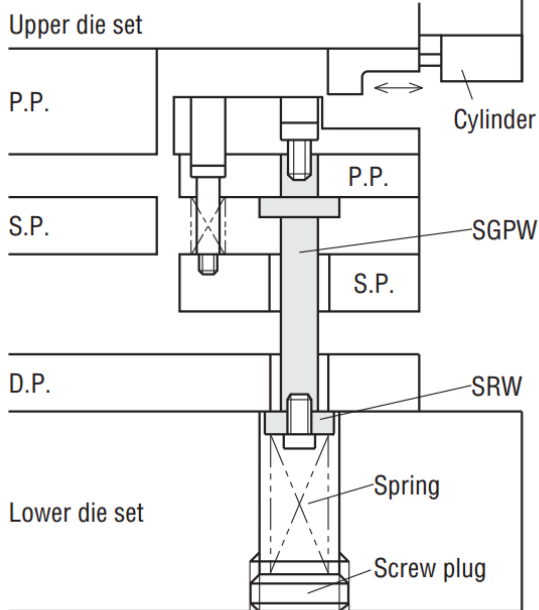
M×l Pitch	N Pitch	l	D <sub>1</sub>	R	T	B	Type	D	L 5mm increments
M4×12 P0.7	M4 P0.7	8~13	12	1.0	3	8	SGPW	8	25~70
			14					10	
M5×12 P0.8	M5 P0.8	10~15	17	1.5	5	10		30~75	
M6×15 P1.0	M6 P1.0		23			16		40~100	
M8×20 P1.25	M8 P1.25	16~21	27	2.0	5	13		60~120	
			32			16			



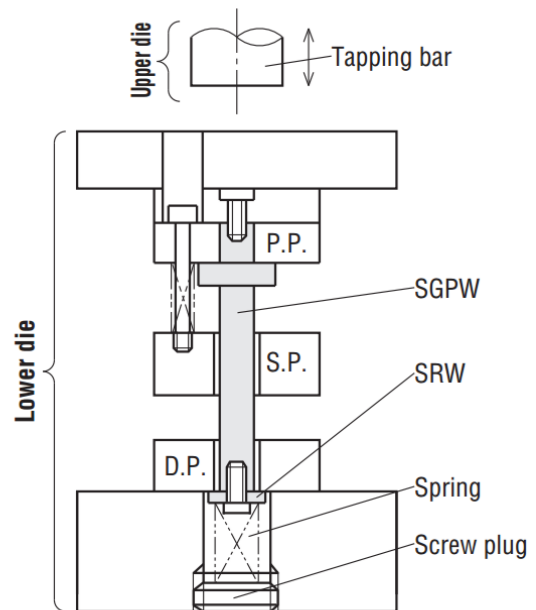
Type - D - L

SGPW - D20 - L95

**Example**



Intermittent cutting process for progressive die



Movable lower die (tapping die)