

D1	BL	t	R	d	C	M	Part Number	
							Type	D
16	26	6	2	2.3	0.8	6	PLBS (Bushing For PL)	10
20	30	8	2.5	2.8	1.0	8		13
25	37	10	3	3	1.0	10		16
30	42	10	3	3	1.0	10		20

Features

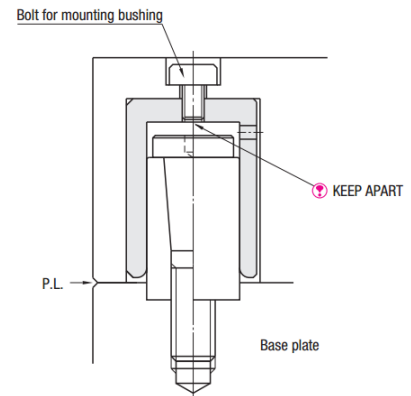
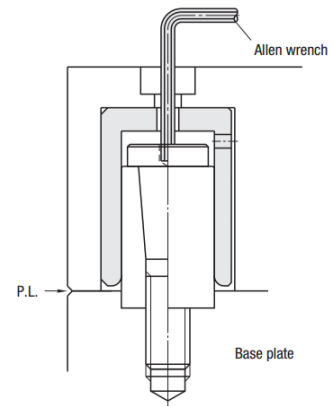
- By using PLBS, polishing and R-chamfering of the hole at PL installation can be omitted.
- Enables tightening/loosening of the PLBS parting lock's tapered bolt by using an Allen wrench (hexagonal wrench) through its bottom tap hole, making installation adjustment and maintenance easier than ever.

How to Mount

- When creating and finishing a hole for this bushing, aim at $D1 \pm 0.1$ tolerance for its diameter. (The depth of hole is a level of $BL \pm 0.5$.)
- Recommended finishing on the bushing's diameter ($D1$) is end milling.

Note

- Please use a bushing mounting bolt with a length which does not reach PLB during mold closing. Tapered bolt might be damaged by the contact of the bushing mounting bolt. Be especially careful because even slight contact damages the hole of tapered bolt for hexagonal wrench, and the removal becomes impossible.



Part Number

PLBS13