

**M** SKH 51  
**H** 58~60HRC

L and LC Tolerance

L	+5 +0.1
LC	+0.02 0
	LC > 200 → +0.05 0
	LC > 500 → +0.5 0

4mm head		JIS head		Type		D	P 0.01mm increments	L or LC L → 1mm increments LC → 0.01mm increments	N 1mm increments
H	T	H	T	4mm head	JIS head				
—	—	3	4	—	—	1	0.40~0.90	40~100	N ≥ 15 and 15 ≤ (L - N) ≤ 150
—		4				0.60~0.90	40~150		
—		5				0.80~1.40	40~200		
—		6				0.80~2.40	40~250		
—		7				1.00~2.90	40~300		
7		4				8		1.50~3.40	
8						9		1.50~3.90	
9	10		2.50~4.40						
10	11		3.00~4.90						
11	12		3.50~5.40						
15	13		4.00~5.90						
17	15		4.50~6.40						
	17		4.90~6.90						
			8	5.90~7.90					
				8.90~11.90					
				40~350	N ≥ 15 and 20 ≤ (L - N) ≤ 200				



Type - D - P - L(LC) - N

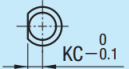

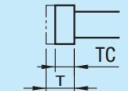
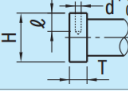

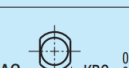
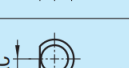
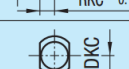

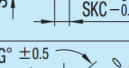

ESH - D8 - P6.30 - L100 - N70

ESHT - D6 - P5.53 - LC180.55 - N55



Alterations


**Type - D - P - L(LC) - (KC · WKC.....etc.)**
**ESHT - D6 - P3.00 - LC110.53 - WKC1.5**

Alterations	Code	Spec.	Alterations	Code	Spec.											
	<b>KC</b>	Single flat cutting $P/2 \leq KC < H/2$	  	<b>HC</b>	HC=0.1mm increments P+1 ≤ HC < H, P ≥ 1.5											
	<b>WKC</b>	Two flats cutting $P/2 \leq WKC < H/2$		<b>TC</b>	TC=0.1mm increments T/2 ≤ TC < T, P ≥ 1.5 Dimension L becomes shorter by (T-TC)											
	<b>KAC</b> <b>KBC</b>	Varied width parallel flats cutting $P/2 \leq KAC < H/2$ KBC=0.1mm increments only KAC < KBC < H/2		<b>NC</b>	Dowel hole boring Available when $H \geq 4$											
	<b>RKC</b>	Two flats (right angled) cutting $P/2 \leq RKC < H/2$		<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>	T	d	ℓ	4	2	3	6	3	5	8		
T	d	ℓ														
4	2	3														
6	3	5														
8																
	<b>DKC</b>	Three flats cutting $P/2 \leq DKC < H/2$														
	<b>SKC</b>	Four flats cutting $P/2 \leq SKC < H/2$														
	<b>KGC</b>	Two flats (angled) cutting $P/2 \leq KGC < H/2$ AG=1° increments 0 < AG < 360														
	<b>KTC</b>	Three flats cutting at 120° $P/2 \leq KTC < H/2$														