



PLSZ
PLMZ

① Cam holder ⑧ Backing plate

W, T, B, B₁ ±0.01, B₂ -0.1, A, A₁ ±0.01, A₂ -0.1, 2-φ dh7, 2-Bolt hole M, Induction hardening (58HRC~)

⑥ Release bar

40, RL, RW, RW₁, RR, RL₁ ±0.02, RW, RT

⑦ Spacer

SL, SW, ST

② Lock bar

LT, LT₁, LL, LL₁ ±0.02, LL₂, LR, LW, LW₁, Induction hardening (58HRC~)

③ Lock pin: PL, φP

④ Slide Lock: SA, SB, SW

No.	Name	Material	Hardness
①	Cam holder		50~55HRC
②	Lock bar	Alloy tool steel	58HRC~
③	Lock pin		58~60HRC
④	Slide Lock		58~60HRC
⑤	Spring	SUS631	
⑥	Release bar	Alloy tool steel	58HRC~
⑦	Spacer	S45C	
⑧	Backing plate	Alloy tool steel	50HRC~
⑨	Socket head cap screw	SCM435	38~43HRC
⑩	Dowel pin	SUJ2	45~50HRC

Part number	① Cam holder ⑧ Backing plate										② Lock bar							
	A	A ₁	A ₂	B	B ₁	B ₂	d	M	W	T	LW	LW ₁	LR	LL	LL ₁	LL ₂	LT	LT ₁
PLSZ	55	43	6	24	12	6	5	5	24	5	13	4	5	100	14	28	11.5	6
PLMZ	67	53	7	32	16	8	6	6	32.5	6	18	5	6	150	18	36	16.5	10

③ Lock pin		④ Slide lock			⑤ Spring	⑥ Release bar						⑦ Spacer			Accessories	
P	PL	SA	SB	SW		RW	RW ₁	RR	RL	RL ₁	RT	SW	SL	ST	⑨ Bolt	⑩ Dowel pin
10	12	12	8	10	WLH5-15	13	4	5	150	12	6	13	40	5.5	CB5-25	MSTM5-30
12	17	16	10	13	WLH6-20	16	5	6	200	16	10	16	50	6.6	CB6-35	MSTM6-35



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