



L and LC Tolerance

L	+5 +0.1	 SKH51
LC	+0.02 0 LC>200 → +0.05 0	 58-60HRC

4mm head		JIS head		Type		P	PC Increment 0.005 Min~Max	L							LC Increment 0.01 Min~Max				
H	T	H	T	4mm head	JIS head														
-	-	3	4	-	-	0.6	0.300~0.600	100								40.00~100.00			
						0.7	0.605~0.700	100									40.00~150.00		
						0.8	0.705~0.800	100	150									40.00~200.00	
						1	0.805~1.000	100	150										
						1.5	1.005~1.500	100	150	200									
						2	1.505~2.000	100	150	200	250	300							
						2.5	2.005~2.500	100	150	200	250	300							
7 8 9 10 11 15 17	4	8	6	-	EPHJ	3	2.505~3.000	100	150	200	250	300				40.00~300.00			
						3.5	3.005~3.500	100	150	200	250	300							
						4	3.505~4.000	100	150	200	250	300							
		8	9			6	EPHT	4.5	4.005~4.500	100	150	200	250	300					
								5	4.505~5.000	100	150	200	250	300	350				
								5.5	5.005~5.500	100	150	200	250	300	350				
		9	10			6		6	5.505~6.000	100	150	200	250	300	350				
								6.5	6.005~6.500	100	150	200	250	300	350				
								7	6.505~7.000	100	150	200	250	300	350				
		10	11			6		8	7.005~8.000	100	150	200	250	300	350				
								10	8.005~10.000	100	150	200	250	300	350				
								12	10.005~12.000	100	150	200	250	300	350				

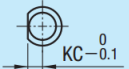

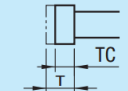
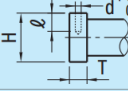
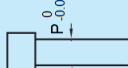
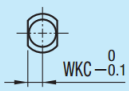
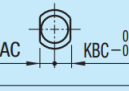



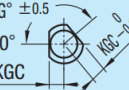
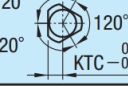


Type - P(PC) - L(LC)
 EPH - P2 - L100
 EPDT - PC3.125 - LC95.43



Alterations


TYPE - P(PC) - L(LC) - (KC · WKC.....etc.)
EPHT - PC4.245 - LC155.43 - KC2.5

Alterations	Code	Spec.	Alterations	Code	Spec.												
	KC	Single flat cutting $P/2 \leq KC < H/2$	   	HC	HC=0.1mm increments P+1 ≤ HC < H, P ≥ 1.5												
	WKC	Two flats cutting $P/2 \leq WKC < H/2$		TC	TC=0.1mm increments T/2 ≤ TC < T, P ≥ 1.5 Dimension L becomes shorter by (T-TC)												
	KAC KBC	Varied width parallel flats cutting $P/2 \leq KAC < H/2$ KBC=0.1mm increments only KAC < KBC < H/2		NC	Dowel hole boring Available when $H \geq 4$												
	RKC	Two flats (right angled) cutting $P/2 \leq RKC < H/2$		<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>		T	d	ℓ	4	2	3	6	3	5	8		
T	d	ℓ															
4	2	3															
6	3	5															
8																	
	DKC	Three flats cutting $P/2 \leq DKC < H/2$	<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>		T	d	ℓ	4	2	3	6	3	5	8			
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4	2	3															
6	3	5															
8																	
	SKC	Four flats cutting $P/2 \leq SKC < H/2$	<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>		T	d	ℓ	4	2	3	6	3	5	8			
T	d	ℓ															
4	2	3															
6	3	5															
8																	
	KGC	Two flats (angled) cutting $P/2 \leq KGC < H/2$ AG=1° increments 0 < AG < 360	<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>		T	d	ℓ	4	2	3	6	3	5	8			
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4	2	3															
6	3	5															
8																	
	KTC	Three flats cutting at 120° $P/2 \leq KTC < H/2$	<table border="1"> <tr> <td>T</td> <td>d</td> <td>ℓ</td> </tr> <tr> <td>4</td> <td>2</td> <td>3</td> </tr> <tr> <td>6</td> <td>3</td> <td>5</td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> </table>		T	d	ℓ	4	2	3	6	3	5	8			
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