

T V _{H7}	V ≤ 3.0	3.5 ≤ V ≤ 6.0	V ≥ 6.5	V ≥ 6.5
	+0.010 0	+0.012 0	+0.015 0	+0.015 0

M SKD61 equivalent + Nitrided
H Surface : 900HV
Base material : 40 ± 3HRC

L and LC Tolerance

L	+5 +0.1
LC	+0.02 0
	LC > 200 → +0.05 0
	LC > 500 → +0.5 0

L	75	100	125	150	175	200	250
S	40 (V1.5 → 20)				50	60	

4mm head		JIS head		Type		D	L or LC L → 1 mm increments LC → 0.01mm increments	V 0.1mm increments
H	T	H	T	4mm head	JIS head			
7	4	8	6	EVD	EVD	4	50.00 ~ 150.00	1.5 ~ 2.5
8		9				4.5	50.00 ~ 200.00	2.0 ~ 3.0
9		10				5.5	75.00 ~ 300.00	2.0 ~ 3.5
		11				6	100.00 ~ 500.00	2.0 ~ 4.0
10		12				2.5 ~ 4.5		
11		13				2.5 ~ 5.0		
14		14	2.5 ~ 5.5					
15		15	2.5 ~ 6.5			100.00 ~ 500.00	4.0 ~ 7.5	
17		17	4.0 ~ 8.5					
20		20	5.0 ~ 10.5					
21		21	5.0 ~ 11.5					
25		25	7.0 ~ 16.0				100.00 ~ 500.00	
		25	8				20	



Type — D — L(LC) — V

EVD — **D5** — **L200** — **V2.5**

EVD — **D6** — **LC170.55** — **V4.5**

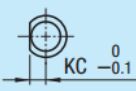
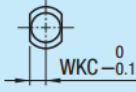

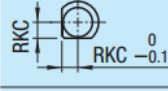



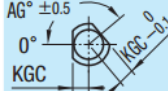

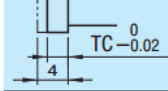

Alterations



Type — D — L — V — (VAK · AKC.....etc.)

EVD — D6 — L125 — V3.5 — KC3.5

Alterations	Code	Spec.
	KC	KC=0.1mm increments $\text{D}/2 \leq \text{KC} < \text{H}/2$
	WKC	WKC=0.1mm increments $\text{D}/2 \leq \text{WKC} < \text{H}/2$
	KAC KBC	KAC, KBC=0.1mm increments $\text{D}/2 \leq \text{KAC} < \text{KBC} < \text{H}/2$
	RKC	RKC=0.1mm increments $\text{D}/2 \leq \text{RKC} < \text{H}/2$
	DKC	DKC=0.1mm increments $\text{D}/2 \leq \text{DKC} < \text{H}/2$

Alterations	Code	Spec.
	KGC	KGC=0.1mm increments AG=1° increments $\text{D}/2 \leq \text{KGC} < \text{H}/2, 0 < \text{AG} < 360$
	KTC	KTC=0.1mm increments $\text{D}/2 \leq \text{KTC} < \text{H}/2$
	TC	TC=0.1mm increments $2.0 \leq \text{TC} < 4, 4 - \text{TC} \leq \text{Lmax.} - \text{L}$ Dimension L remains unchanged. Dimensions (L-S) become shorter by (4-TC).
	HC	HC=0.1mm increments $\text{D} \leq \text{HC} < \text{H}$ In relation to the diameter tolerance, alteration may create a straight piece with little diameter difference between the head and shaft.