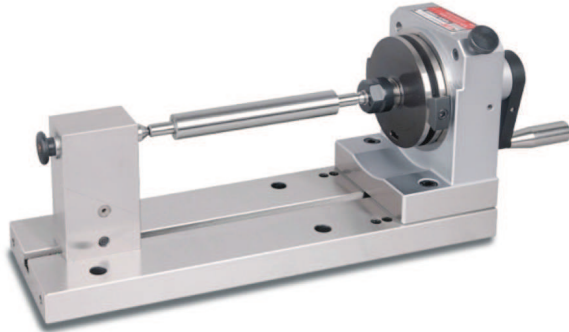


# Center Punch Former

**50700** GPFE >> Center Punch Former

PUNCH FORMER

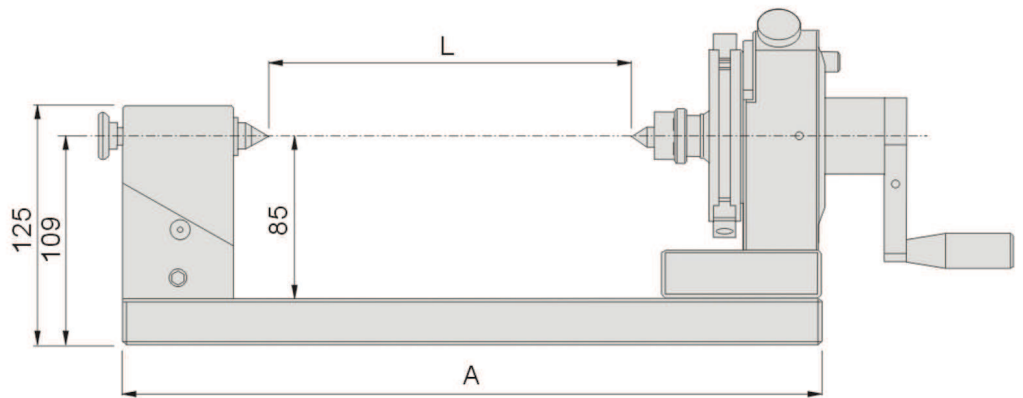
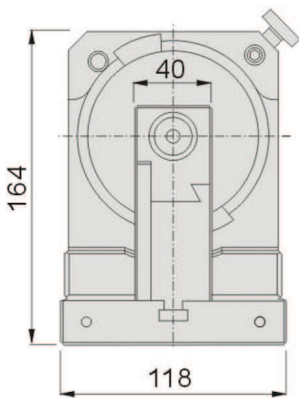


## Features :

- ▶ Center Punch Former apply Live Center at both sides to clamp punch to achieve concentricity.
- ▶ Live center stabilize the processing and achieve higher accuracy.
- ▶ It is mainly apply on bushes and cylinder which needs precision cylindrical grinding on surface grinding machines.

## Main parameters:

Center height without base ..... 85mm  
 Center height with base ..... 109mm  
 Indexer tooth quantity & accuracy ..... 24, 15° ± 10"  
 Live Center clamping range ..... 0~450mm  
 Material ..... SKS3, HRC60~62°  
 Roundness ..... 0.002mm  
 Parallelism ..... 0.002mm/100mm  
 Squareness ..... 0.002mm/100mm



Unit:mm

Order No.	Model	A	L	Rotary Angle	N.W.
50700-15	GPFE150	375	0~150	360°	20kg
50700-25	GPFE250	475	0~250		23kg
50700-35	GPFE350	575	0~350		26kg
50700-45	GPFE450	675	0~450		29.5kg