

Punch Former

50600 PFH600 Precision 3-Jaws Punch Former (Big Type)

PUNCH FORMER



PAT:M421169
ZL 2010 2 0190858.6

N.W. 27kg

Features :

- ▶ PFH600 have stronger structure leading lasting durability.
- ▶ PFH600 provide rapid clamping and it suitable for mass production, workpiece with round shaped can precisely & rapidly clamped.
- ▶ Due to accumulated tolerance when clamping different sizes of workpieces, special design in adjustment of horizontal and roundness for user own application.
- ▶ Further jaw attachment can clamp workpeice with larger diameters.
- ▶ Adopting high precision double bearings in its structure to achieve higher accuracy, rigidity and stability.

Main parameters:

Center height $130 \pm 0.5\text{mm}$
 Indexer tooth q'ty & accuracy $24, 15^\circ \pm 5''$
 Through hole diameters $\varnothing 45\text{mm}$
 Hole dia. of 3-Jaw Chuck $\varnothing 45\text{mm}$
 Min. clamping range O.D. $\varnothing 4\text{mm}$, I.D. $\varnothing 48\text{mm}$
 Max. clamping range O.D. $\varnothing 160\text{mm}$, I.D. $\varnothing 150\text{mm}$
 Rotational accuracy 0.003mm
 Repeat accuracy 0.015mm

