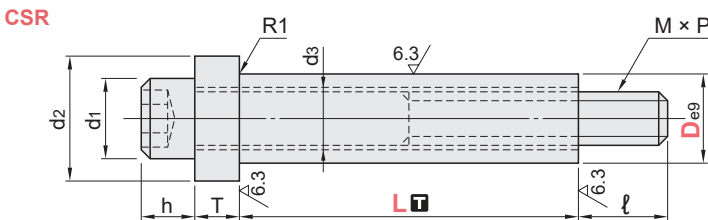


	M	H
①	SCM435	Class 12.9
②	S45C	38~43HRC



	L
L ≤ 100	L ± 0.03
L ≥ 110	L ± 0.05

De9	d1	d2	d3	M × P	h	T	ℓ	
10	-0.025 -0.061	10	15	6.3	6 × 1.0	6	5	10
13	-0.032 -0.075	13	18	8.4	8 × 1.25	8	5	15
16		16	24	10.6	10 × 1.5	10	8	22
20	-0.040 -0.092	18	28	12.6	12 × 1.75	12	10	20
25		24	36	16.8	16 × 2.0	16	13	27
32	-0.050 -0.112	30	45	20.8	20 × 2.5	20	16	34

Type	D	L																							
CSR	10	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	100						
		13	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	100	110	120				
		16	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	100	110	120	130	140	150	160	170
	20	30	35	40	45	50	55	60	65	70	75	80	85	90	100	110	120	130	140	150	160	170	180		
		25	40	45	50	55	60	65	70	75	80	85	90	100	110	120	130	140	150	160	170	180	200		
		32	70	80	90	100	110	120	130	140	150	160	170	180	200										



Order Example

TYPE	D	L
CSR	- D13	- L40