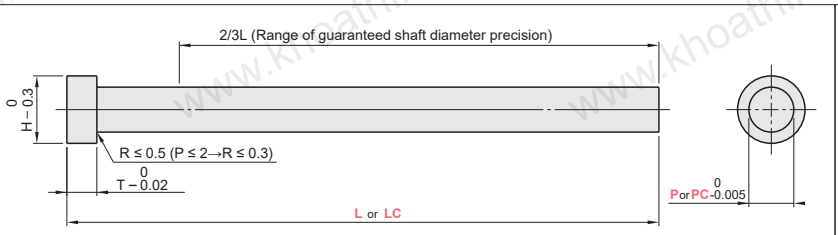


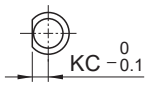
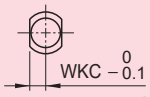
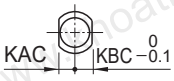
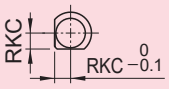
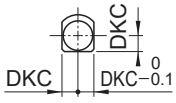
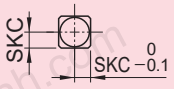
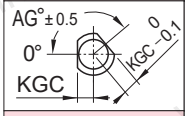
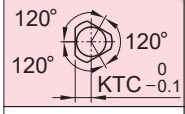
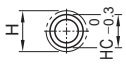
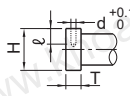
	EPHT - EPHJ
M	SKH51
H	58 ~ 60HRC

LC	L
+0.02 0 LC > 200→ +0.05 0 LC > 500→ +0.5 0	+5 +0.1

4mm head		JIS head		TYPE		P	PC Incressment 0.005 Min ~ max	L						LC Incressment 0.01 Min ~ max
H	T	H	T	4mm head	JIS head									
		3	4	—		0.6	0.300 ~ 0.600	100						40.00 ~ 100.00
						0.7	0.605 ~ 0.700	100						
						0.8	0.705 ~ 0.800	100	150					40.00 ~ 150.00
						1	0.805 ~ 1.000	100	150					
—	—					1.5	1.005 ~ 1.500	100	150	200				40.00 ~ 200.00
		4				2	1.505 ~ 2.000	100	150	200	250	300		40.00 ~ 300.00
		5				2.5	2.005 ~ 2.500	100	150	200	250	300		
		6				3	2.505 ~ 3.000	100	150	200	250	300		
		7				3.5	3.005 ~ 3.500	100	150	200	250	300		
7	4	8	6	EPHT	EPHJ	4	3.505 ~ 4.000	100	150	200	250	300		
8						4.5	4.005 ~ 4.500	100	150	200	250	300		
		9				5	4.505 ~ 5.000	100	150	200	250	300	350	40.00 ~ 350.00
9						5.5	5.005 ~ 5.500	100	150	200	250	300	350	
		10				6	5.505 ~ 6.000	100	150	200	250	300	350	
10		11				6.5	6.005 ~ 6.500	100	150	200	250	300	350	
						7	6.505 ~ 7.000	100	150	200	250	300	350	
11		13	8			8	7.005 ~ 8.000	100	150	200	250	300	350	
15		15				10	8.005 ~ 10.000	100	150	200	250	300	350	
17		17				12	10.005 ~ 12.000	100	150	200	250	300	350	

Order Example

TYPE		P(PC)		L(LC)		(KC - WKC....etc)
EPHT	-	P4.2	-	LC155.43	-	KC2.5
EPHJ	-	P2	-	L100		

Alterations	Code	Spec.
	KC	Single flat cutting P/2 ≤ KC < H/2
	WKC	Two flats cutting P/2 ≤ WKC < H/2
	KAC KBC	Varied width parallel flats cutting P/2 ≤ KAC < H/2 KBC = 0.1mm increments only KAC < KBC < H/2
	RKC	Two flats(right angled) cutting P/2 ≤ RKC < H/2
	DKC	Three flats cutting P/2 ≤ DKC < H/2
	SKC	Four flats cutting P/2 ≤ SKC < H/2
	KGC	Two flats (angled) cutting P/2 ≤ KGC < H/2 AG =1° increments 0 ≤ AG < 360
	KTC	Three flats cutting at 120 P/2 ≤ KTC < H/2
	HC	HC = 0.1mm increments P+1 ≤ HC < H, P ≥1.5
	TC	TC = 0.1mm increments T/2 ≤ HC < T, P ≥1.5 Dimension L becomes shorter by (T-TC)
	NC	Dowel hole boring Available when H ≥ 4

T	d	ℓ
4	2	3
6	3	5
8		

About Designation Unit for Key Flat Cutting

(1)
To align the key flat with the shaft diameter

Unit of designation

0.05mm increments possible

(2)
To designate arbitrary key flat dimensions

Unit of designation

0.1mm