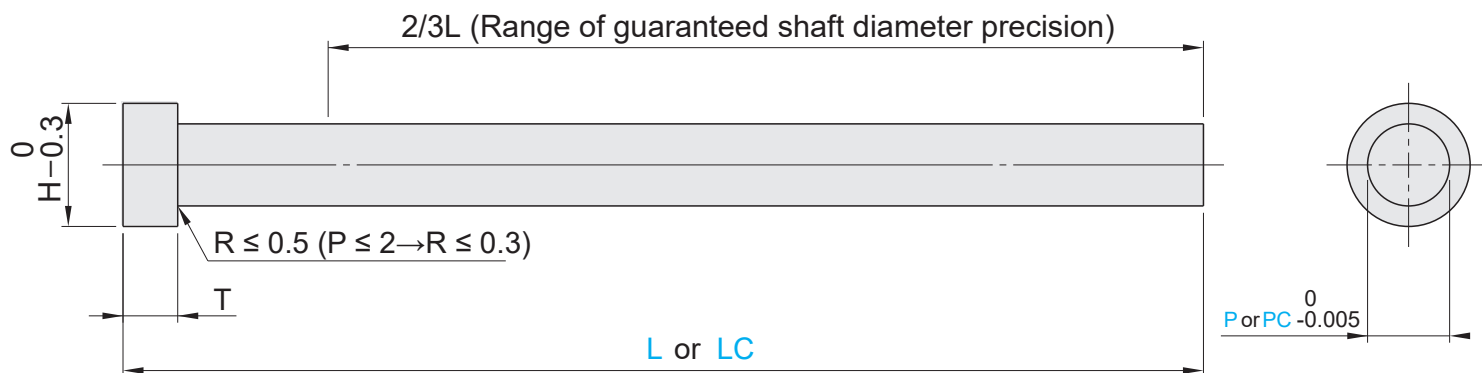




M SKH51
H 58 ~ 60 HRC

L and LC Tolerance

L	+5 +0.1
LC	$\begin{matrix} +0.02 \\ 0 \\ LC > 200 \rightarrow 0 \\ +0.05 \\ LC > 500 \rightarrow 0 \\ +0.5 \\ 0 \end{matrix}$

T Tolerance

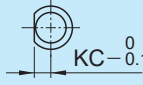
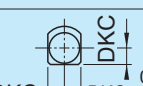
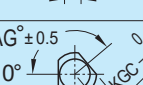
T	Tolerance
4mm	$\begin{matrix} 0 \\ -0.02 \end{matrix}$
6 - 8mm	$\begin{matrix} 0 \\ -0.05 \end{matrix}$

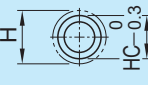
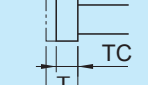
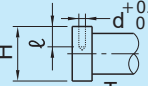
4mm head		JIS head		Type		P	PC Increment 0.005 Min~Max	L						LC Increment 0.01 Min~Max
H	T	H	T	4mm head	JIS head									
-	-	-	-	-	-	0.6	0.300~0.600	100						40.00~100.00
		3				0.7	0.605~0.700	100						
		4				0.8	0.705~0.800	100	150					
		5				1	0.805~1.000	100	150					40.00~150.00
		6				1.5	1.005~1.500	100	150	200				
		7				2	1.505~2.000	100	150	200	250	300		
		8				2.5	2.005~2.500	100	150	200	250	300		40.00~300.00
		9				3	2.505~3.000	100	150	200	250	300		
		10				3.5	3.005~3.500	100	150	200	250	300		
		11				4	3.505~4.000	100	150	200	250	300		
		12				4.5	4.005~4.500	100	150	200	250	300		
		13				5	4.505~5.000	100	150	200	250	300	350	40.00~350.00
		14				5.5	5.005~5.500	100	150	200	250	300	350	
		15				6	5.505~6.000	100	150	200	250	300	350	
		16				6.5	6.005~6.500	100	150	200	250	300	350	
		17				7	6.505~7.000	100	150	200	250	300	350	
		18				8	7.005~8.000	100	150	200	250	300	350	
		19				10	8.005~10.000	100	150	200	250	300	350	
		20				12	10.005~12.000	100	150	200	250	300	350	



TYPE - **P(PC)** - **L(LC)** - **(KC - KWC.....etc)**

EPHT - **PC4.245** - **LC155.43** - **KC2.5**

Alterations	Code	Spec.
	KC	Single flat cutting $P/2 \leq KC < H/2$
	WKC	Two flats cutting $P/2 \leq WKC < H/2$
	KAC KBC	Varied width parallel flats cutting KBC = 0.1mm increments only $KAC \leq KBC < H/2$
	RKC	Two flats (right angled) cutting $P/2 \leq RKC < H/2$
	DKC	Three flats cutting $P/2 \leq DKC < H/2$
	SKC	Four flats cutting $P/2 \leq SKC < H/2$
	KGC	Two flats (angled) cutting $P/2 \leq KGC < H/2$ AG = 1° increments $0 \leq AG < 360$
	KTC	Three flats cutting at 120° $P/2 \leq KTC < H/2$

Alterations	Code	Spec.
	HC	HC = 0.1mm increments P+1 ≤ HC < H, P ≥ 1.5
	TC	TC = 0.1mm increments T/2 ≤ HC < T, P ≥ 1.5 Dimension L becomes shorter by (T-TC)
	NC	Dowel hole boring Available when H ≥ 4

T	d	ℓ
4	2	3
6	3	5
8		