



| ERHT - ERH | |
|------------|------------|
| M | SKH51 |
| H | 58 ~ 60HRC |

| LC | L |
|-----------------------|------------|
| LC < 200 → +0.02 0 | +5 +0.1 |
| LC > 200 → +0.05 0 | |

| 4mm head | | JIS head | | TYPE | | D | P 0.01mm increments | W 0.01mm increments | L or LC | | Kmax | N 1mm increments | Nmin | | | |
|----------|---|----------|-----|-------------|-------------|------|---------------------------|---------------------------|--------------------|------------------------|----------------|------------------------|------|-----|--------------------|----|
| H | T | H | T | 4mm head | JIS head | | | | L → 1mm increments | LC → 0.01mm increments | | | | | | |
| — | — | 3 | — | — | — | 1.5 | 0.50 ~ 1.30 | 0.30~ | 40.00 ~ 250.00 | | 1.4 | — | 23 | | | |
| — | — | 4 | 4 | | | 2 | 0.80 ~ 1.80 | | 40.00 ~ 300.00 | | 1.9 | | | | | |
| — | — | 5 | | | | 2.5 | 0.80 ~ 2.30 | | 2.4 | | | | | | | |
| — | — | 6 | | | | 3 | 0.80 ~ 2.80 | | 2.9 | | | | | | | |
| — | — | 7 | | | | 3.5 | 1.00 ~ 3.30 | | 3.4 | | | | | | | |
| — | — | 7 | | | | 4 | 1.00 ~ 3.80 | | 3.9 | | | | | | | |
| 7 | 4 | 8 | | | | 6 | ERH | 4.5 | 1.20 ~ 4.30 | 0.40~ | 40.00 ~ 350.00 | | | 4.4 | 10 ≤ (L - N) ≤ 250 | 29 |
| 8 | | 9 | 5 | | | | | 1.50 ~ 4.80 | 4.9 | | | | | | | |
| 9 | | 10 | 5.5 | | | | | 1.80 ~ 5.30 | 5.4 | | | | | | | |
| 10 | | 11 | 6 | | | | | 2.00 ~ 5.80 | 5.9 | | | | | | | |
| 11 | | 13 | 6.5 | | | | | 2.00 ~ 6.30 | 6.4 | | | | | | | |
| 14 | | 14 | 7 | | | | | 2.30 ~ 6.80 | 6.9 | | | | | | | |
| 15 | | 8 | 15 | 8 | ERHT | 8 | | 2.30 ~ 7.80 | 0.50~ | 50.00 ~ 350.00 | | 7.9 | | | | |
| 14 | | | 14 | | | 8.5 | | 2.30 ~ 8.30 | | 8.4 | | | | | | |
| 15 | | | 15 | | | 10 | | 3.00 ~ 9.80 | | 9.9 | | | | | | |
| 17 | | | 17 | | | 10.5 | | 3.00 ~ 10.30 | | 10.4 | | | | | | |
| — | | | — | | | 12 | | 3.50 ~ 11.80 | | 11.9 | | | | | | |
| — | | | — | | | 12 | | 3.50 ~ 11.80 | | 0.80~ | — | 40 | | | | |



Order Example

| TYPE | D | P | W | L(LC) | N | (VAK-AKC...etc) |
|------|----|------|----|-------|-----|-----------------|
| ERH | D4 | P2.8 | W1 | L165 | N50 | AKC |
| ERHT | D5 | P2.5 | W1 | L125 | N40 | |

| Alterations | Code | Spec. |
|-------------|------------|--|
| | AKC | AKC = 1° increments 0 ≤ AKC < 360 When combined with KSA/WSA, 90° increments only. |
| | AWC | AWC = 1° increments 0 ≤ AWC < 360 When combined with KSA/WSA, 90° increments only. |
| | ARC | ARC = 1° increments 0 ≤ ARC < 360 When combined with KSA/WSA, 90° increments only. |
| | ADC | ADC = 1° increments 0 ≤ ADC < 360 When combined with KSA/WSA, 90° increments only. |
| | KGA | KGA = 1° increments 0 < KGA < 360 |
| | KGD | KGD = 1° increments 0 < KGD < 360 |
| | HC | HCC = 0.1mm increments (HCC) D+1 ≤ HCC < H - 0.3, D ≥ 0.5 |
| | HCC | HCC = 0.1mm increments (HCC) D+1 ≤ HCC < H - 0.3, D ≥ 0.5 |
| | WSA | WSA = 0.1mm increments W/2 + 0.1 ≤ WSA ≤ 0/2 - 0.1 |
| | TC | TC = 0.1mm increments T/2 ≤ TC < T (Dimensions L and N remain unchanged) T-TC ≤ Lmax - L, D ≥ 1.5 |
| | NC | Dowel hole boring NC = 90° increments Available when H ≥ 4 |