



ERHT - ERH		T	Tolerance	LC	L
M	SKH51	4mm	$\begin{matrix} 0 \\ -0.02 \end{matrix}$	$\begin{matrix} +0.02 \\ 0 \end{matrix}$	
H	58 ~ 60HRC	6 - 8mm	$\begin{matrix} 0 \\ -0.02 \end{matrix}$	LC > 200 → $\begin{matrix} +0.05 \\ 0 \end{matrix}$	$\begin{matrix} +5 \\ +0.1 \end{matrix}$

4mm head		JIS head		TYPE		D	P 0.01mm increments	W 0.01mm increments	L or LC		Kmax	N 1mm increments	Nmin
H	T	H	T	4mm head	JIS head				L→1mm increments	LC→0.01mm increments			
—	—	3	—	—	—	1.5	0.50 ~ 1.30	0.30~	40.00 ~ 250.00	1.4	10 ≤ (L - N) ≤ 250	23	
—	—	4	—	—	—	2	0.80 ~ 1.80		40.00 ~ 300.00	1.9			
—	—	5	4	—	—	2.5	0.80 ~ 2.30		2.4	26			
—	—	6	—	—	—	3	0.80 ~ 2.80		2.9	27			
—	—	7	—	—	—	3.5	1.00 ~ 3.30		3.4	—			
7	—	8	—	—	—	4	1.00 ~ 3.80		3.9	—			
8	—	9	6	—	—	4.5	1.20 ~ 4.30		4.4	29			
9	—	10	—	—	—	5	1.50 ~ 4.80	4.9	31				
10	4	11	—	ERH	—	5.5	1.80 ~ 5.30	5.4	—				
11	—	13	8	—	—	6	2.00 ~ 5.80	5.9	33				
14	—	14	—	ERHT	—	6.5	2.00 ~ 6.30	6.4	—				
15	—	15	—	—	—	7	2.30 ~ 6.80	6.9	—				
17	—	17	—	—	—	8	2.30 ~ 7.80	7.9	—				
—	—	—	—	—	—	8.5	2.30 ~ 8.30	8.4	40				
—	—	—	—	—	—	10	3.00 ~ 9.80	9.9	—				
—	—	—	—	—	—	10.5	3.00 ~ 10.30	10.4	—				
—	—	—	—	—	—	12	3.50 ~ 11.80	11.9	—				
—	—	—	—	—	—	—	0.80~	50.00 ~ 350.00	—	—	—	—	



Order Example

TYPE	D	P	W	L(LC)	N	(VAK-AKC...etc)
ERH	D4	P2.80	W1.00	L165	N50	AKC
ERHT	D5	P2.50	W1.00	L125	N40	

Alterations	Code	Spec.
	AKC	AKC = 1° increments 0 ≤ AKC < 360 When combined with KSA/WSA, 90° increments only.
	AWC	AWC = 1° increments 0 ≤ AWC < 360 When combined with KSA/WSA, 90° increments only.
	ARC	ARC = 1° increments 0 ≤ ARC < 360 When combined with KSA/WSA, 90° increments only.
	ADC	ADC = 1° increments 0 ≤ ADC < 360 When combined with KSA/WSA, 90° increments only.
	KGA	KGA = 1° increments 0 < KGA < 360
	KGD	KGD = 1° increments 0 < KGD < 360
	HCC	HCC = 0.1mm increments (HCC) $D+1 \leq HCC < H - 0.3$, $D \geq 0.5$
	WSA	WSA = 0.1mm increments $W/2 + 0.1 \leq WSA \leq 0/2 - 0.1$
	TC	TC = 0.1mm increments Ⓢ $T/2 \leq TC < T$ (Dimensions L and N remain unchanged) Ⓢ $T-TC \leq L_{max} - L$, $D \geq 1.5$
	NC	Dowel hole boring Ⓢ NC = 90° increments Available when $H \geq 4$