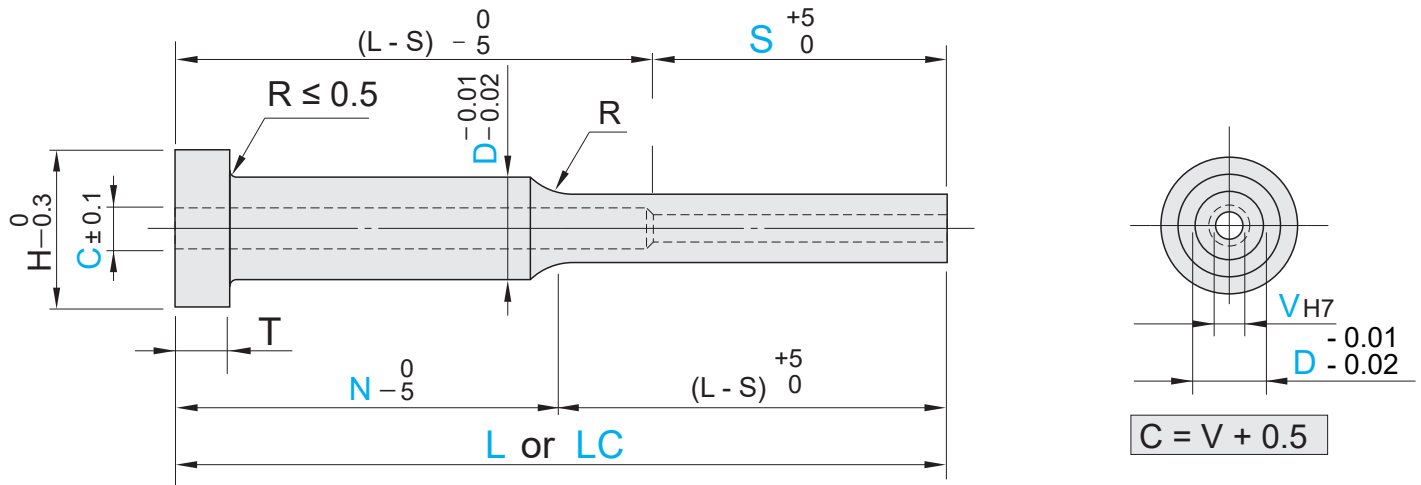




M SKD61 Equivalent + Nitrided

H Surface: 900HV Base Material: 40 ± 3HRC

T VH7

$V \leq 3.0$	$3.5 \leq V \leq 6.0$	$V \geq 6.5$
$+0.010$ 0	$+0.012$ 0	$+0.015$ 0

L	75	100	125	150	175	200	250
S	30 (V1.5 → 20)						

L and LC Tolerance

L	$+5$ $+0.1$
LC	$+0.02$ 0 $LC > 200 \rightarrow +0.05$ 0 $LC > 500 \rightarrow +0.5$ 0

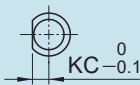
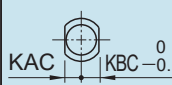
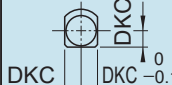
T Tolerance

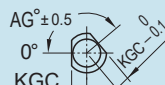
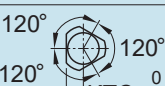
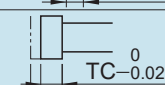
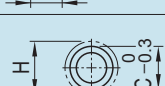
T	Tolerance
4mm	0 -0.02
6 - 8mm	0 -0.05

4mm head		JIS head		Type		D	L or LC L 1mm increments LC 0.01mm increments	P 0.1mm increments	V 0.1mm increments	N 0.1mm increments
H	T	H	T	4mm head	JIS head					
8	4	9	6	ESVDT	ESVD	5	50.00 ~ 300.00	3.50 ~ 4.95	2.0 ~ 3.0	N ≥ L/3 When L > 600 L/3≤N≤2/3L
9		10				5.5		3.50 ~ 5.45	2.0 ~ 3.5	
10		11				6	50.00 ~ 500.00	4.00 ~ 5.95	2.0 ~ 4.0	
		11				6.5		4.00 ~ 6.45	2.0 ~ 4.5	
7			7.5			4.00 ~ 6.95		4.00 ~ 7.45		
14		12	8			70.00 ~ 500.00	5.00 ~ 7.95	2.5 ~ 5.5		
		13	9				6.00 ~ 8.95	3.0 ~ 6.5		
15		14	10				6.00 ~ 9.95	3.5 ~ 7.5		
17		8	17			70.00 ~ 500.00	7.50 ~ 11.95	4.0 ~ 8.5		
20			20				10.00 ~ 14.95	5.0 ~ 10.5		
21	21		12.00 ~ 15.95				5.0 ~ 11.5			
25	25		70.00 ~ 500.00			14.50 ~ 19.95	7.0 ~ 16.0			
						20				

 **TYPE - D - L(LC) - P - V - N - (VAK-AKC...etc)**

ESVD - D6 - L125 - 5 - V3.5 - N50 - KC3.5

Alterations	Code	Spec.
	KC	KC = 0.1mm increments $D/2 \leq KC < H/2$
	WKC	WKC = 0.1mm increments $D/2 \leq WKC < H/2$
	KAC KBC	KAC, KBC = 0.1mm increments $D/2 \leq KAC < KBC < H/2$
	RKC	RKC = 0.1mm increments $D/2 \leq RKC < H/2$
	DKC	DKC = 0.1mm increments $D/2 \leq DKC < H/2$

Alterations	Code	Spec.
	KGC	KGC = 0.1mm increments AG = 1° increments $D/2 \leq KGC < H/2, 0 < AG < 360$
	KTC	KTC = 0.1mm increments $D/2 \leq KTC < H/2$
	TC	TC = 0.1mm increments $2.0 \leq TC < 4, 4-TC \leq L_{max} - L$ Dimension L remains unchanged Dimension (L-S) become shorter by (4-TC)
	HC	HC = 0.1mm increments $D \leq HC < H$