

M	SKD61 Equivalent + Nitrided
H	Surface: 900HV / Base Material: 40 ± 3HRC
T	V _{H7}

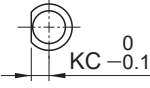
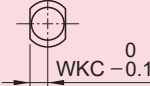
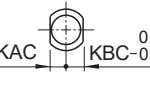

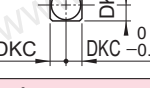
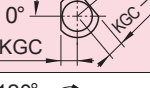
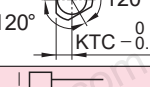
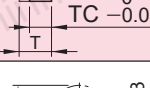

V ≤ 3.0	3.5 ≤ V ≤ 6.0	V ≥ 6.5	T	Tolerance	LC	L	
+0.010 0	+0.012 0	+0.015 0	4mm	0 -0.02	LC < 200 → +0.02 0	+5 +0.1	
			6 - 8mm	0 -0.05	LC > 200 → +0.05 0		
					LC > 500 → +0.5 0		
L	75	100	125	150	175	200	250
S	30						

4mm head		JIS head		TYPE		D	L or LC L → 1mm increments LC → 0.01mm increments	V 0.1mm increments
H	T	H	T	4mm head	JIS head			
7	4	8	6	EVDT	EVD	4	50.00 ~ 150.00	1.5 ~ 2.5
8		9				4.5	50.00 ~ 200.00	2.0 ~ 3.0
9		10				5.5	75.00 ~ 300.00	2.0 ~ 3.5
		6				6	100.00 ~ 500.00	2.0 ~ 4.0
10		11				6.5		2.5 ~ 4.5
		7				7.5		100.00 ~ 500.00
11		12	8			2.5 ~ 5.5		
		13	8			2.5 ~ 6.5		
14		14	9			4.0 ~ 7.5		
15		15	10			4.0 ~ 8.5		
17		17	12			5.0 ~ 10.5		
20		20	15			5.0 ~ 11.5		
21	21	16	7.0 ~ 16.0					
25	25	20						



Order Example

TYPE	D	L	V	(VAK-AKC...etc)
EVD	D6	L125	V3.5	KC3.5

Alterations	Code	Spec.
	KC	Single flat cutting $D/2 \leq KC < H/2$
	WKC	WKC = 0.1mm increments $D/2 \leq WKC < H/2$
	KAC KBC	KAC, KBC = 0.1mm increments $D/2 \leq KAC < KBC < H/2$
	RKC	RKC = 0.1mm increments $D/2 \leq RKC < H/2$
	DKC	DKC = 0.1mm increments $D/2 \leq DKC < H/2$
	KGC	KGC = 0.1mm increments AG = 1° increments $D/2 \leq KGC < H/2, 0 < AG < 360$
	KTC	KTC = 0.1mm increments $D/2 \leq KTC < H/2$
	TC	TC = 0.1mm increments $2.0 \leq TC < 4, 4-TC \leq L_{max} - L$ Dimension L remains unchanged Dimension (L-S) become shorter by (4-TC)
	HC	HC = 0.1mm increments $D \leq HC < H$