

		Shank diameter D $\text{\textcircled{T}}$ tolerance	$\text{\textcircled{M}}$ $\text{\textcircled{H}}$	D dimension	TYPE
		Dm5	SKH51 61 ~ 64HRC	D3 ~ 5	$\text{\textcircled{A}}$ MHD
			SKD11 60 ~ 63HRC	D6 ~ 56	
SKD11 60 ~ 63HRC		D6 ~ 56	$\text{\textcircled{D}}$ HDD $\text{\textcircled{R}}$ HDR $\text{\textcircled{E}}$ HDE $\text{\textcircled{G}}$ HDG		

Hole shape $\text{\textcircled{A}}$	Hole shape $\text{\textcircled{D}}$	Hole shape $\text{\textcircled{R}}$	Hole shape $\text{\textcircled{E}}$	Hole shape $\text{\textcircled{G}}$
	$\text{\textcircled{D}} P \geq W$ $\text{\textcircled{D}} K = \sqrt{P^2 + W^2}$	$\text{\textcircled{D}} P \geq W$ $\text{\textcircled{D}} 0.15 \leq R < \frac{W}{2}$	$\text{\textcircled{D}} P > W$	$\text{\textcircled{D}} P > W$

Dm5	Catalog No.		L	0.01mm increments				b	d	H	T	
	TYPE	D		$\text{\textcircled{A}}$	$\text{\textcircled{D}}$	$\text{\textcircled{R}}$	$\text{\textcircled{E}}$					$\text{\textcircled{G}}$
				min. P max.	P-Kmax.	P-Wmin.	R					
3	$\text{\textcircled{A}}$ MHD D3 ~ 5 (SKH 51)	3	16 20	0.30 ~ 1.00	—	—	—	2	2.0	4	3	
4		4	16 20 22 25 28 30	0.50 ~ 2.00	—	—	—		2.4	5		
5		5	16 20 22 25 28 30	0.50 ~ 2.50	—	—	—		2.9	6		
6		6	16 20 22 25 28 30 32 35	1.00 ~ 3.00	3.00	1.0	$0.15 \leq R < \frac{W}{2}$ $\text{\textcircled{R}}$ only	3	3.4	9		
8		8	16 20 22 25 28 30 32 35 40	1.00 ~ 4.00	4.00	1.0		4	4.4	11		
10		10	16 20 22 25 28 30 32 35 40 45	2.00 ~ 6.00	6.00	1.2		6	6.4	13		
13	13	16 20 22 25 28 30 32 35 40 45	3.00 ~ 8.00	8.00	1.5	8.4		16				
16	16	16 20 22 25 28 30 32 35 40 45	5.00 ~ 10.00	10.00	2.0	10.6		19				
20	20	16 20 22 25 28 30 32 35 40 45	7.00 ~ 12.00	12.00	3.0	12.6		23				
22	22	16 20 22 25 28 30 32 35 40 45	8.00 ~ 14.00	14.00	3.0	14.6		25				
25	25	16 20 22 25 28 30 32 35 40 45	10.0 ~ 16.00	16.00	3.0	16.6		28				
32	32	16 20 22 25 28 30 32 35	15.0 ~ 20.00	20.00	4.0	20.6		35				
38	$\text{\textcircled{D}}$ HDD $\text{\textcircled{R}}$ HDR $\text{\textcircled{E}}$ HDE $\text{\textcircled{G}}$ HDG (SKD11)	38	16 20 22 25 30 35	19.0 ~ 26.00	26.00	5.0	26.6	41				
45		45	20 22 25 30 35	25.0 ~ 35.00	35.00	6.0	36.0	48				
50		50	20 22 25 30 35	33.0 ~ 40.00	40.00	7.0	41.0	53				
56		56	20 22 25 30 35	38.0 ~ 45.00	45.00	8.0	46.0	59				



Order Example

TYPE	D	L	P	W	R( $\text{\textcircled{R}}$ only)
MHD	- D13	- L30	- P7		
HDR	- D16	- L35	- P8	- W4	- R0.5