

D1	BL	t	R	d	C	M	Part Number	
							TYPE	D
16	26	6	2	2.3	0.8	6	PLBS (Bushing for PL)	10
20	30	8	2.5	2.8	1.0	8		13
25	37	10	3	3	1.0	10		16
30	42	10	3	3	1.0	10		20

Features

By using PLBS, polishing and R-chamfering of the hole at PL installation can be omitted.

Enables tightening/loosening of the PLBS parting lock's tapered bolt by using an Allen wrench (hexagonal wrench) through its bottom tap hole, making installation adjustment and maintenance easier than ever.

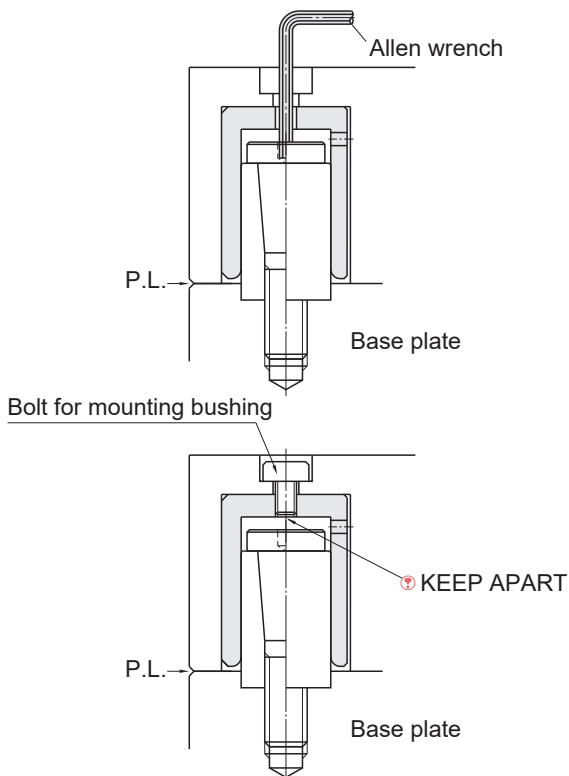
How to Mount

When creating and finishing a hole for this bushing, aim at $D1 \pm 0.05^{+0.1}$ tolerance for its diameter. (The depth of hole is a level of $BL \pm 0.1^{+0.5}$)

Recommended finishing on the bushing's diameter(D1) is end milling

Note

Please use a bushing mounting bolt with a length which does not reach bolt during mold closing. Contact of each bolt could cause breakage. Tapered bolt might be damaged by the contact of the bushing mounting bolt. Be especially careful because even slight contact damages the hole of tapered bolt for hexagonal wrench, and the removal becomes impossible.



Order Example

TYPE
PLBS13