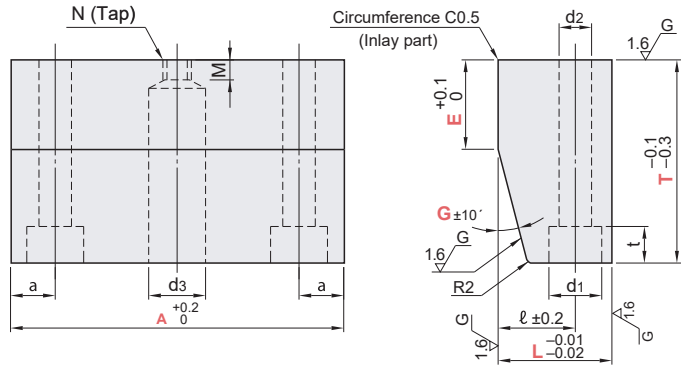
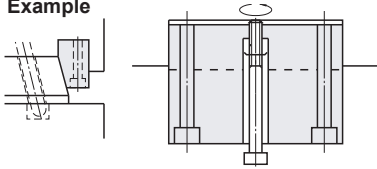


Example



Part Number	Ⓜ	Ⓜ
LBPS	SKS3	53 ~ 56HRC
LBPM	HPM2T equivalent	37 ~ 41HRC

Tap N	M	a	ℓ	d1	d2	d3	t	Part Number		T	A	E		G°	
								Type	L			1mm Increments	1° Increments		
M5	5	8	14	9.5	5.5	9.5	6	LBPS (SKS3)	20	30	33 38 48 58	10 ~ 12	5 ~ 22	13 ~ 15	5 ~ 25
												16 ~ 18	5 ~ 29		
												19 ~ 20	5 ~ 33		
												10 ~ 12	5 ~ 17		
												13 ~ 15	5 ~ 19		
												16 ~ 18	5 ~ 22		
	when A= 33, 5.5	40	33 38 48 58 68 78	10 ~ 12	5 ~ 13	13 ~ 15	5 ~ 16								
				16 ~ 18	5 ~ 18										
				19 ~ 20	5 ~ 20										
				12	5 ~ 11										
				13 ~ 15	5 ~ 12										
				16 ~ 18	5 ~ 13										
M6	6	10	18	11.5	6.5	11	7	LBPM (HPM2T equivalent)	25	35	38 48 58 68 78	12	5 ~ 26	13 ~ 15	5 ~ 27
												16 ~ 18	5 ~ 30		
												19 ~ 20	5 ~ 33		
												12	5 ~ 21		
												13 ~ 15	5 ~ 22		
												16 ~ 18	5 ~ 25		
	when A= 38, M5	50	12 ~ 15	5 ~ 16	16 ~ 18	5 ~ 17									
							19 ~ 20	5 ~ 19							
							12	5 ~ 12							
							13 ~ 15	5 ~ 13							
							16 ~ 20	5 ~ 14							
							21 ~ 25	5 ~ 15							
when A= 38, 5.5	60	48 58 68 78	13 ~ 15	5 ~ 13	16 ~ 20	5 ~ 14									
			21 ~ 25	5 ~ 15											
			26 ~ 30	5 ~ 18											
			12	5 ~ 12											
			13 ~ 15	5 ~ 13											
			16 ~ 20	5 ~ 14											



Order Example

TYPE	T	A	E	G°
LBPS25	- 35	- A48	- E15	- G15
LBPM20	- 35	- A38	- E15	- G5