

# Punch Former

**51080**

PF600

3-Jaws Punch Former(big)

PUNCH FORMER



N.W. 24.3kg

## Features :

- ▶ PF600 provide rapid clamping and it suitable for mass production, workpiece with round shaped can precisely & rapidly clamped.
- ▶ Due to accumulated tolerance when clamping different sizes of workpieces, special design in adjustment of horizontal and roundness for user own application.
- ▶ Further jaw attachment can clamp workpeice with larger diameters.

## Main parameters:

Center height .....	130mm
Indexer tooth q'ty & accuracy .....	24, $15^{\circ} \pm 10''$
Through hole diameters .....	$\varnothing$ 45mm
Hole dia. of 3-Jaw Chuck .....	$\varnothing$ 45mm
3-Jaw chuck repeat accuracy .....	0.015mm
Min. clamping range: Outer dia.....	$\varnothing$ 4mm
Inner dia.....	$\varnothing$ 48mm
Max. clamping range: Outer dia.....	$\varnothing$ 160mm
Inner dia.....	$\varnothing$ 150mm

