



Catalog No.		L	Type	V	P	B	S	E	M Pitch	d: Die inner diameter, h: Burring height, Workpiece: SPCC (measured data) d: 凹模内径, h: 翻边高度, 被加工材料: SPCC (实验值)							
Type	M									Type	t	0.6	0.8	1.0	1.2	1.6	2.0
SPM	2.6	41	A	2.22	1.5	6	2	2.7	M2.6 x 0.45	A	d	3.12	3.34	3.72			
			A	h						1.3	1.47	1.77					
			B	d						3.15	3.37	3.75					
			B	h						1.3	1.5	1.8					
	C		d	3.22	3.44	3.82											
	C		h	1.35	1.6	1.82											
	D		d	3.25	3.47	3.85											
	D		h	1.35	1.6	1.82											
	3	41	A	2.59	1.9	8	3	3.6	M3 x 0.5	A	d	3.49	3.79	3.99	4.39		
			A	h						1.3	1.55	1.75	2.05				
			B	d						3.53	3.83	4.03	4.43				
			B	h						1.35	1.6	1.75	2.07				
	C		d	3.62	3.92		4.12	4.52									
	C		h	1.37	1.6		1.77	2.1									
	D		d	3.66	3.96		4.16	4.56									
	D		h	1.4	1.65		1.8	2.15									
	4	41	A	3.39	2.4	8	3	3.9	M4 x 0.7	A	d	4.29	4.59	4.79	5.07	5.79	
			A	h						1.5	1.77	2.0	2.17	2.6			
			B	d						4.34	4.64	4.84	5.12	5.84			
			B	h						1.5	1.77	2.0	2.2	2.65			
C	d		4.54	4.84	5.04		5.32	6.04									
C	h		1.6	1.85	2.07		2.27	2.7									
D	d		4.59	4.89	5.09		5.37	6.09									
D	h		1.63	1.9	2.1		2.3	2.73									
5	41	A	4.33	2.8	8	4	5.4	M5 x 0.8	A	d			5.83	6.01	6.57	7.33	
		A	h								2.27	2.47	2.85	3.5			
		B	d								5.88	6.06	6.62	7.38			
		B	h								2.3	2.52	2.9	3.52			
C		d				6.12	6.30	6.86	7.62								
C		h				2.42	2.65	3.0	3.62								
D		d				6.17	6.35	6.91	7.67								
D		h				2.45	2.7	3.05	3.65								



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