


P(PC) Tolerance

L(LC)	P(PC)		
	1~13	15~20	25
L(LC) ≤ 500	-0.01 -0.02	-0.01 -0.03	-0.01 -0.04
L(LC) > 500	-0.01 -0.03	-0.01 -0.03	-0.01 -0.05

L and LC Tolerance

L	L and LC Tolerance	
	L	LC
L	+5 +0.1	
	+0.02 0	
LC		LC > 200 → +0.05 0
		LC > 500 → +0.5 0

 SKD61 + Nitrided

 Surface: 900HV~ Base Materials: 45~52HRC

4mm head		JIS head		Type		P	PC Increment 0.01 Min~Max	L												LC Increment 0.01 Min~Max						
H	T	H	T	4mm head	JIS head																					
			3			1	1.00~1.50	100	150															40.00~150.00		
			4			1.5		100	150	200															40.00~200.00	
			4			2	1.51~2.00	100	150	200	250	300	350	400											40.00~400.00	
			5			2.5	2.01~2.50	100	150	200	250	300	350	400												40.00~400.00
			6			3	2.51~3.00	100	150	200	250	300	350	400	450	500										40.00~500.00
			7			3.5	3.01~3.50	100	150	200	250	300	350	400	450	500										40.00~500.00
7			8			4	3.51~4.00	100	150	200	250	300	350	400	450	500										40.00~500.00
8			9			4.5	4.01~4.50	100	150	200	250	300	350	400	450	500										40.00~600.00
9			10			5	4.51~5.00	100	150	200	250	300	350	400	450	500	600									40.00~600.00
10			11			5.5	5.01~5.5	100	150	200	250	300	350	400	450	500	600									40.00~700.00
11			12			6	5.51~6.00	100	150	200	250	300	350	400	450	500	600	700								40.00~700.00
15			13			6.5	6.01~6.50	100	150	200	250	300	350	400	450	500	600	700								40.00~1000.00
17			14			7	6.51~7.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
18			15			8	7.01~8.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
19			16			10	8.01~10.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
20			17			12	10.01~12.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
21			18			13	12.01~13.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
23			19			14	13.01~14.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			20			15	14.01~15.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			21			16	15.01~16.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			23			18	16.01~18.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			25			20	18.01~20.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			27			22	20.01~22.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00
			30			25	20.01~25.00	100	150	200	250	300	350	400	450	500	600	700	800	900	1000					40.00~1000.00